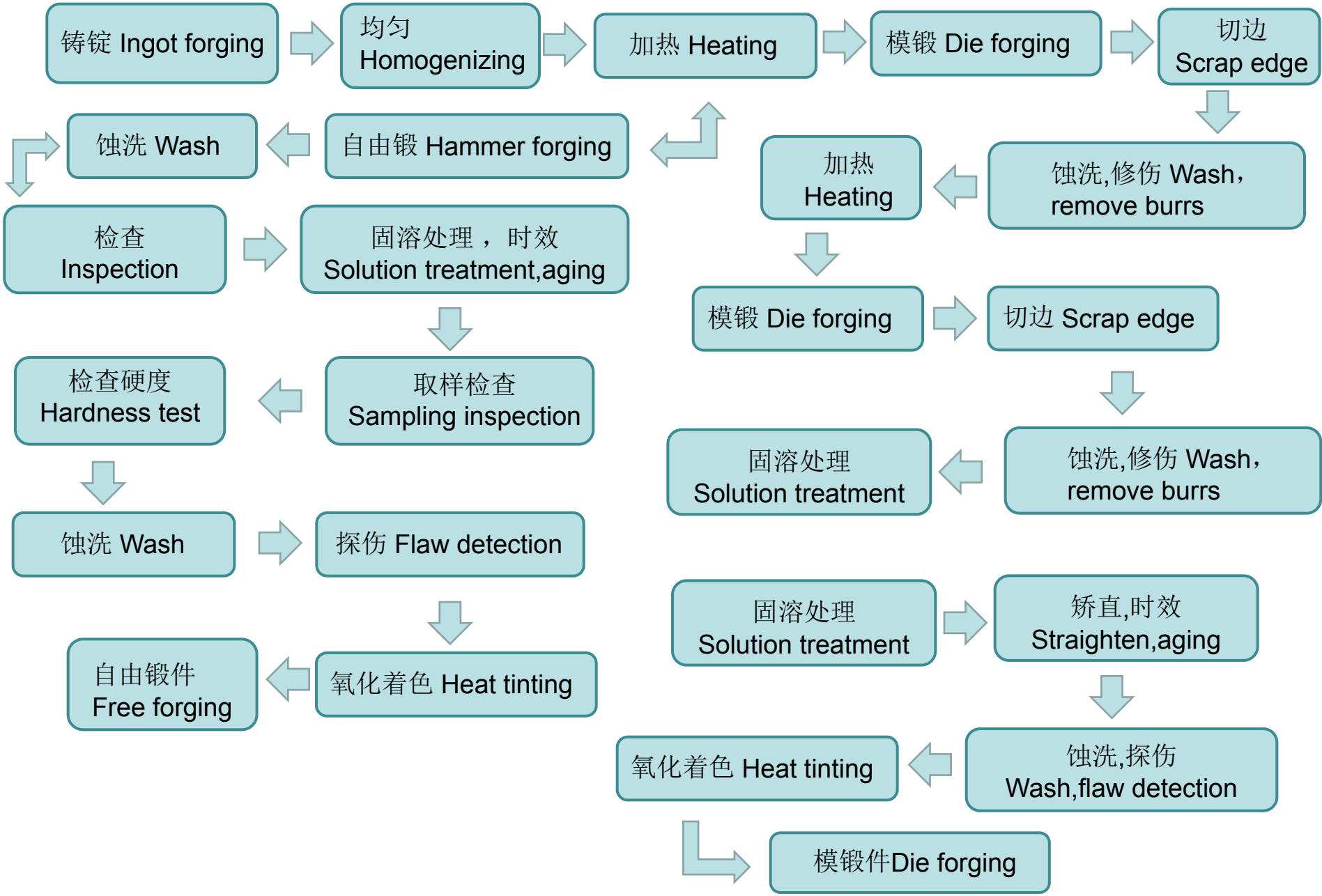
锻件生产流程图


铸锭 Ingot forging
均匀 Homogenizing
加热 Heating
模锻 Die forging
切边 Scrap edge
蚀洗,修伤 Wash，remove burrs
加热 Heating
模锻 Die forging
切边 Scrap edge
蚀洗,修伤 Wash，remove burrs
固溶处理 Solution treatment
固溶处理 Solution treatment
矫直,时效 Straighten,aging
蚀洗,探伤 Wash,flaw detection
氧化着色 Heat tinting
模锻件Die forging
自由锻 Hammer forging
蚀洗 Wash
检查 Inspection
固溶处理，时效 Solution treatment,aging
取样检查 Sampling inspection
检查硬度 Hardness test
蚀洗 Wash
探伤 Flaw detection
氧化着色 Heat tinting
自由锻件 Free forging